## WARNING TO DEALERS:

WARNING

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SET-UP AND PRE-DELIVERY SERVICE MUST BE PERFORMED BY AN AUTHORIZED HONDA MOTORCYCLE DEALER. Proper set-up and pre-delivery service is essential to rider safety and reliability of the motorcycle. When a customer takes delivery of his brand new motorcycle, he expects it to be in excellent running condition. There are few things that will cause greater customer dissatisfaction than poor preparation of a new motorcycle. An error or oversight made by the mechanic assembling and servicing a new unit can easily result in faulty operation, damage to the machine, or even injury to the rider.



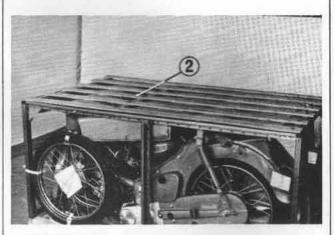
#### NOTES:

- Three motorcycles are contained in each crate.
- Instructions given are for one motorcycle.
- Right and left are determined from the rider's view.



1. Carton cover

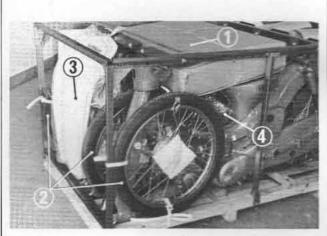
STEP 1 — Remove straps holding carton cover, and carefully lift off carton cover.



1. Crate top

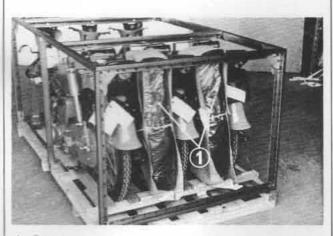
STEP 2 - Remove crate top.

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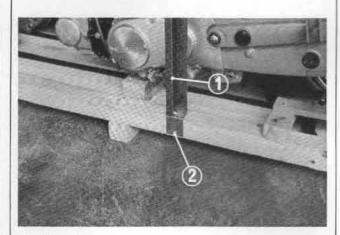
- 1. Parts carton
- 3. Front covers
- 2. Front wheels
- 4. Seat

**STEP 3** — Remove a parts carton from top of motorcycles. Remove rubber bands and straps, and remove front wheels, front covers and a seat.



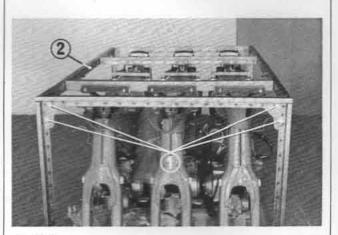
1. Seats

STEP 4 — Remove two seats from rear of motorcycles.



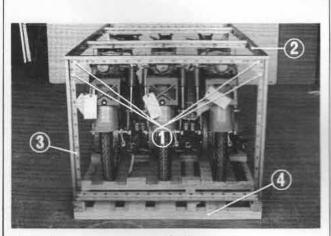
- 1. Center beam
- 2. Screw

STEP 5 — Remove two center beams by removing a screw for each. Discard beams and screws.



- 1. Bolts
- 2. Crate top

**STEP 6** — Remove four bolts attaching crate top to crate end. Remove screws attaching crate end to crate base. Discard bolts and screws.



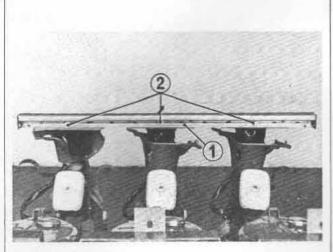
- 1. Bolts
- 2. Crate top
- 3. Crate end
- 4. Crate base

**STEP 7** — Remove four bolts attaching crate top to crate end. Remove screws attaching crate end to crate base. Discard bolts and screws.



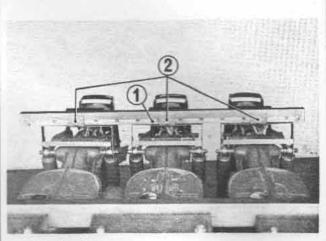
- 1. Upper rails
- 2. Bolts

STEP 8 — Remove right and left upper rails by removing four bolts, starting with forward bolts. Discard bolts and rails.



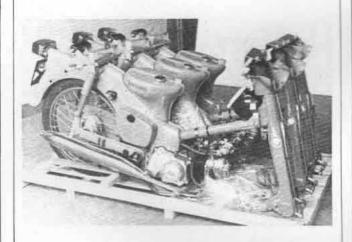
- 1. Shipping brace
- 2. Bolts

STEP 9 — Remove three bolts attaching front shipping brace to shipping bracket. Discard shipping brace and bolts.



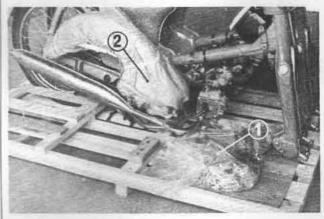
- 1. Shipping brace
- 2. Bolts

**STEP 10** — Remove three bolts attaching rear shipping brace to shipping brackets. Discard shipping brace and bolts.



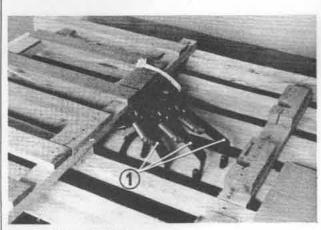
**STEP 11** — Move one motorcycle from crate base and support with a padded block under engine and main stand.

CAUTION: Motorcycle can easily be tipped over until it is resting on the front wheel and main stand.



- 1. Parts package
- 2. Front fenders

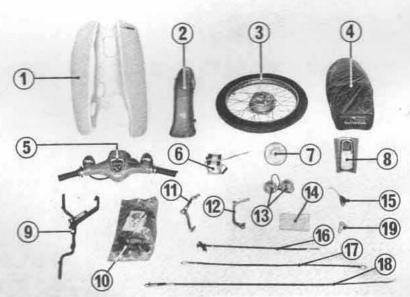
**STEP 12** — Remove a parts package and front fenders from crate base.



1. Step bar assemblies

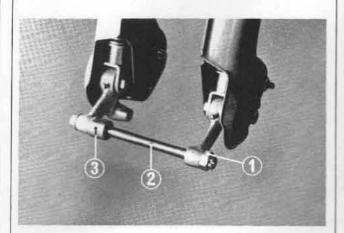
STEP 13 — Remove remaining motorcycles from crate base and remove step bar assemblies.

# CJ4-STOKE.



(1) Front cover (2) Front fender (3) Front wheel (4) Seat (5) Handlebars (6) Battery (7) Headlight (8) Top cover (9) Side step assembly (10) Rear view mirrors, pillion steps, tool set, front cover setting band, step rubbers, kick starter pedal rubber, front cover caps, chain case cap and attaching hardware (11) Gearshift pedal (12) Kick pedal (13) Rear turn signals (14) Owner's manual (15) Resistor (16) Choke cable (17) Speedometer cable (18) Front brake cable (19) Attaching hardware

STEP 14 — Unpack remaining loose parts and check against this illustration.



1. Axle nut

3. Axle collar

2. Axle

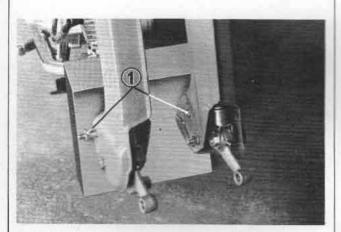
STEP 15 — Remove front axle nut, axle and axle collar, and clean axle thoroughly.



1. 8 mm self-locking nut

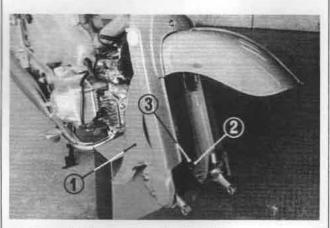
2. Fixing metal

**STEP 16** — Remove an 8 mm self-locking nut and fixing metal from front suspension arm pivot bolt on each side, and retain for reinstallation.



1. Pivot bolts

STEP 17 — Push pivot bolts outward enough to install front fender.

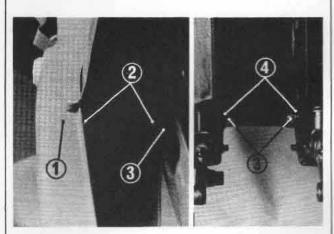


1. Front fender

3. Pivot bolt

2. Hole

**STEP 18** — Position front fender between fork legs, aligning holes in fender with pivot bolts. Push bolts back into holes in fender.



- 1. Front fender
- 3. 8 mm self-locking nuts
- 2. 6 x 20 mm bolts
- 4. Fixing metals

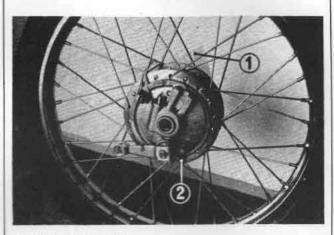
**STEP 19** — Attach fender to fork ends using two 6 × 20 mm bolts, 8 mm self-locking nuts and fixing metals. Tighten bolts and nuts to specified torques.

Torque specifications:

8 mm self-locking nut: 150-250 kg-cm

6 × 20 mm bolt:

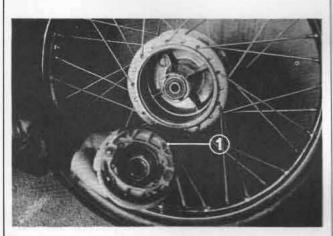
80-120 kg-cm



- 1. Protective cover
- 2. Rubber band

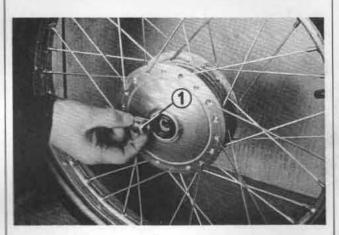
**STEP 20** — Remove protective cover from brake panel by removing rubber band.

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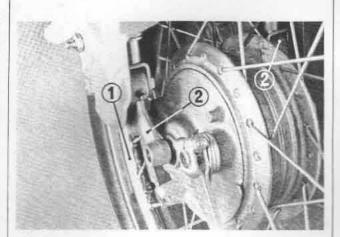
1. Brake panel assembly

STEP 21 — Remove brake panel from wheel hub, and make sure brake linings and inside of brake drum are clean. Clean if necessary, and reinstall brake panel assembly in brake drum, aligning tabs with slots in wheel hub.



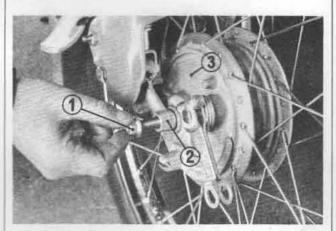
1. Axle collar

STEP 22 - Insert axle collar into grease seal in wheel hub.



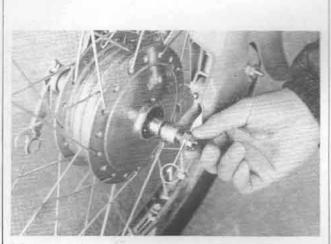
- 1. Front wheel
- 2. Front suspension arms

STEP 23 — Insert front wheel between fork legs, aligning hole in wheel with holes in front suspension arms.



- 1. Front axle
- 3. Wheel hub
- 2. Right suspension arm

STEP 24 — Insert front axle from right side, through right suspension arm, wheel hub, axle collar and left suspension arm, Remove block from under engine.



1. Axle nut

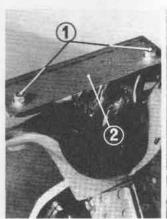
STEP 25 - Install axle nut and tighten to specified torque.

Torque specification: 300-400 kg-cm



1. Cotter pin

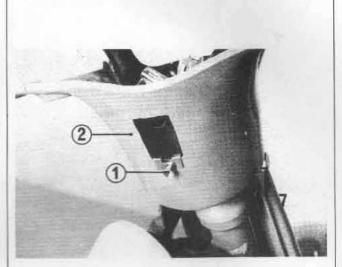
**STEP 26** — Install cotter pin and spread ends as shown.





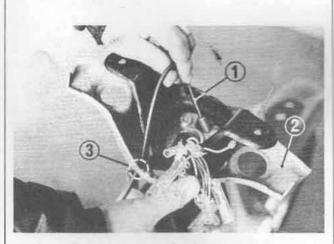
- 1. 8 mm bolts
- 3. 6 mm bolt
- 2. Front shipping bracket 4. Center shipping bracket

STEP 27 - Remove two 8 mm bolts attaching front shipping bracket to fork top bridge. Remove a 6 mm bolt attaching center shipping bracket, and retain for reinstallation. Discard shipping brackets and all 8 mm bolts.

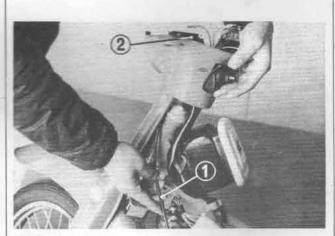


- 1. Nutplate
- 2. Undercover

STEP 28 - Hook nutplate on lower edge of square hole in undercover.

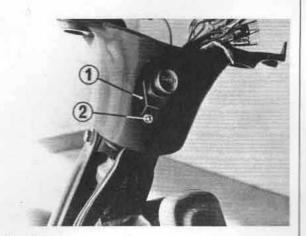


- 1. Choke cable
- 3. Hole
- 2. Undercover
- STEP 29 Route choke cable forward through hole in undercover.



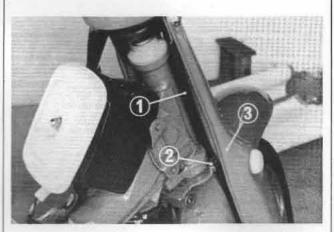
- 1. Choke cable
- 2. Fork top bridge

STEP 30 - Route choke cable down through hole in fork top bridge, and out to left of steering head.



- 1. Bracket
- 2. 6 x 12 mm screw

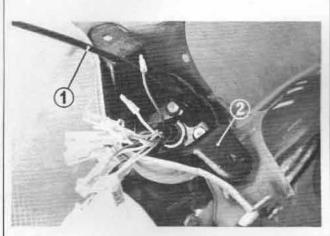
STEP 31 — Position choke bracket over hole in undercover, and install using a 6 x 12 mm screw. Tighten screw securely.



- 1. Front brake cable
- 3. Right fork leg
- 2. Right handlebar stopper

**STEP 32** — Route front brake cable up inside right handlebar stopper as shown.





- 1. Front brake cable
- 2. Fork top bridge

**STEP 33** — Route front brake cable further up through hole in fork top bridge.

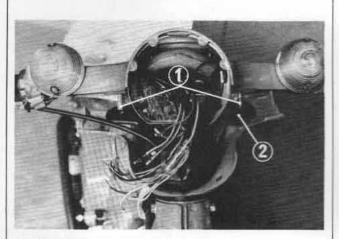




- 1. Speedometer cable
- 2. Steering stem

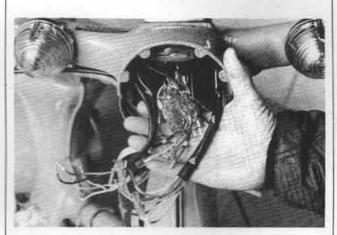
STEP 34 — Connect speedometer cable to speedometer and tighten cable nut so it cannot be loosened by hand. Route speedometer cable down through steering stem and out to right of front fender.

CAUTION: Do not overtighten cable nut.

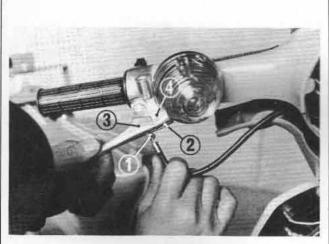


- 1. Handlebar mount studs
- 2. Fork top bridge

STEP 35 — Insert handlebar mount studs into holes in fork top bridge.



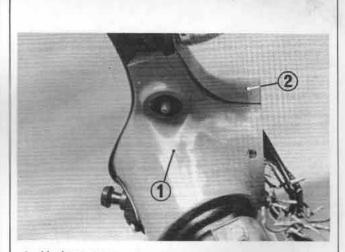
STEP 36 — Pull ends of all wires out of headlight case as shown.



- 1. Cable end
- 2. Slit

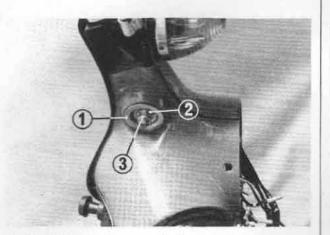
- 3. Brake lever
- 4. Brake lever bracket

**STEP 37** — Insert end of front brake cable in hole in brake lever, and pull brake cable back through slit in brake lever bracket.



- 1. Undercover
- 2. Handlebars

STEP 38 — Seat undercover on handlebars by pushing it up by hand.

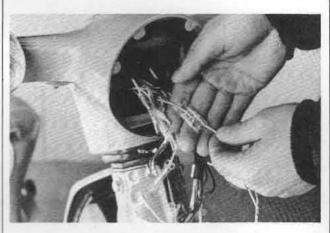


- 1. Special washer
- 3. 8 mm nut
- 2. Lock washer

STEP 39 — Install handlebars using a special washer, lock washer and 8 mm nut on each stud. Tighten nuts to specified torque.

Torque specification: 200-250 kg-cm

CAUTION: Make sure that handlebar switch wires are not pinched.



STEP 40 — Connect all wires in headlight case color-to-color.

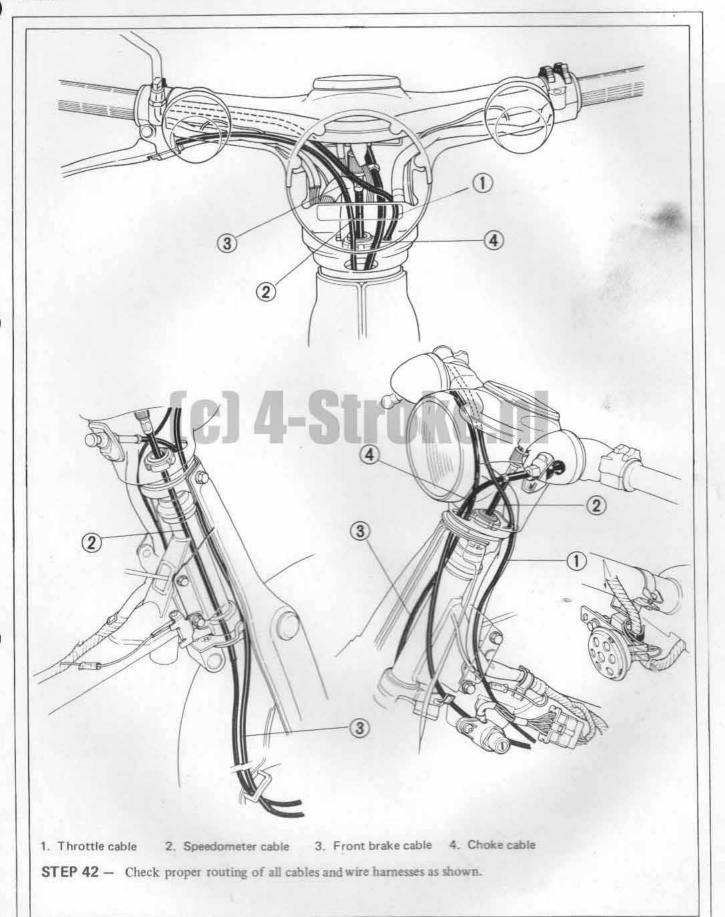


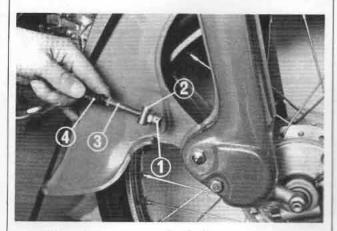
1. Headlight



2. 5 x 12 mm screw

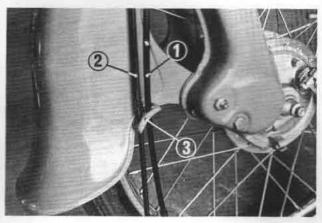
STEP 41 — Arrange excess wires at connections by pushing them into lower left space inside headlight case. Install headlight using two 5 x 12 mm screws and washers.





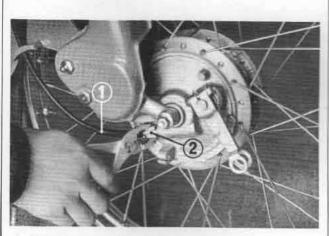
- 1. Cable adjuster
- 2. Joint
- 3. Spring
- 4. Front brake cable

STEP 43 — Remove cable adjuster, joint and spring from end of front brake cable.



- 1. Speedometer cable
- 3. Cable guide
- 2. Front brake cable

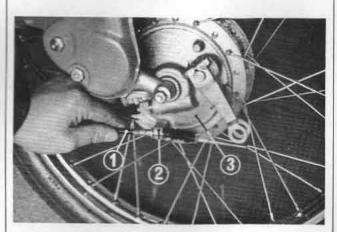
**STEP 44** — Route speedometer and front brake cables down through cable guide on front fender.



- 1. Speedometer cable
- 2. Cable nut

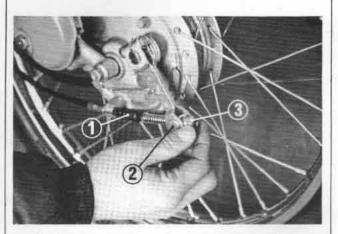
**STEP 45** — Insert speedometer cable into speedometer gearbox, aligning slot in cable with blade in gearbox. Secure with cable nut. Tighten securely.

NOTE: Note that cable is routed under front brake cable.



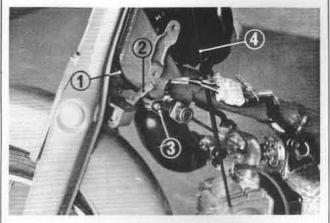
- 1. Front brake cable
- 2. Holder
- 3. Brake panel

STEP 46 - Route end of front brake cable forward through holder on brake panel.



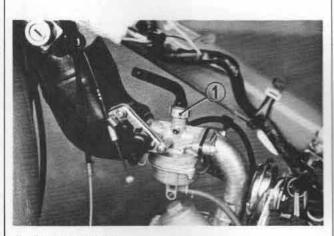
- 1. Front brake cable
- 3. Brake cable adjuster
- 2. Brake arm joint

**STEP 47** — Route end of cable through brake arm joint, and install brake cable adjuster on end of cable. Adjust front brake as described in owner's manual or shop manual.



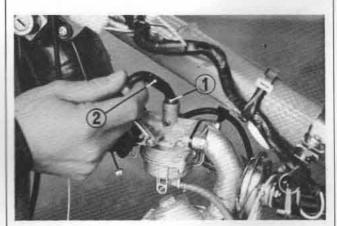
- 1. Choke cable
- 3. Engine switch bracket
- 2. Cable clip
- 4. Throttle cable

STEP 48 — Route choke cable through cable clip and behind engine switch bracket. Squeeze clip enough to hold cable. Route throttle cable down between main harness and frame.



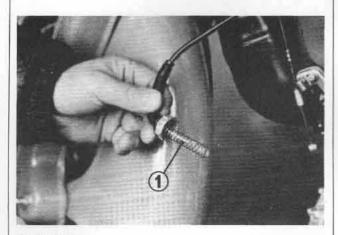
1. Carburetor top

STEP 49 — Return throttle grip fully. Make sure there is sufficient cable coming out of cable outer casing. Remove carburetor top.



- 1. Throttle slide
- 2. Rubber end

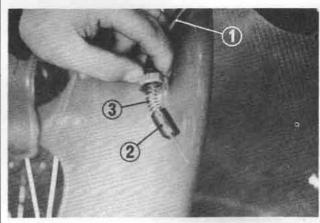
STEP 50 — Remove throttle slide using rubber end of carburetor top as shown.



1. Spring

STEP 51 - Place spring over end of throttle cable.

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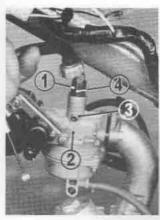
1. Throttle cable

3. Spring

2. Throttle slide

**STEP 52** — Insert cable in throttle slide from bottom while compressing spring.

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1. Throttle slide

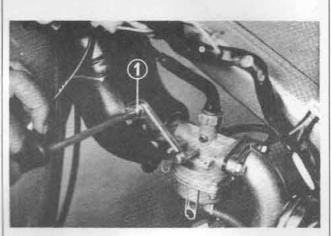
3. Boss

5. Carburetor top

2. Carburetor body

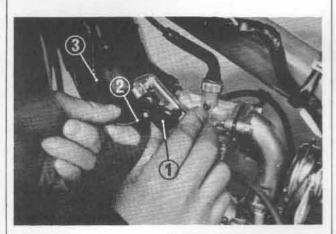
4. Slit

**STEP 53** — Insert throttle slide in carburetor body, aligning slit in slide with boss on body. Tighten carburetor top securely.



1. 4 mm screw

STEP 54 - Loosen 4 mm screw securing wire clip.

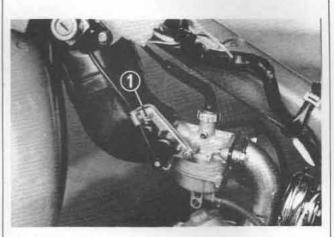


1. Choke arm

3. Choke cable

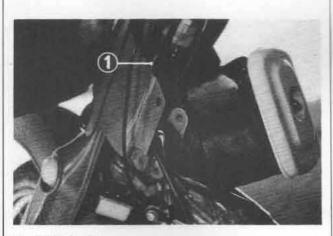
2. Hole

STEP 55 — Insert end of choke cable in hole in choke arm while pushing arm upward by hand.



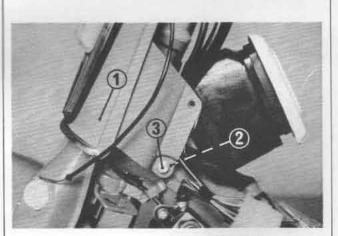
1. 4 mm screw

**STEP 56** — Retighten 4 mm screw, making sure that choke arm is returned fully.



1. Cable guide

**STEP 57** — Route main harness and throttle cable through cable guide on top cover.



1. Top cover

2. Lower holes

3. 6 x 20 mm bolt

STEP 58 — Position top cover on top cover bracket with holes in cover aligned with holes in bracket. Install cover using a 6 × 20 mm bolt through left lower holes as shown. Tighten securely.



1. Position lamp cord

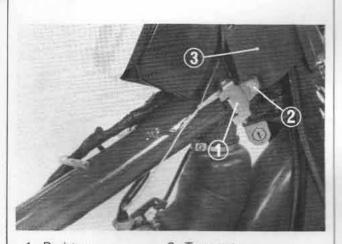
STEP 59 — Route position lamp cord through top cover and top cover bracket.



1. Position lamp cord

STEP 60 — Connect position lamp cord to wire harness color-to-color.

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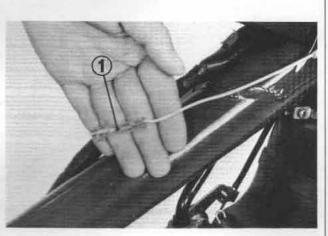


1. Resistor

3. Top cover

2. 6 x 20 mm bolt

**STEP 61** — Install resistor using a  $6 \times 20$  mm bolt through right lower hole. Before tightening, be sure that upper holes are aligned. Tighten bolt securely.



1. Resistor wire

**STEP 62** — Connect resistor wire to wire harness color-to-color.



- 1. Rear shock absorber upper cap nut
- 2. Rear shipping bracket

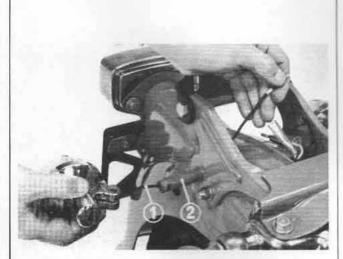
STEP 63 — Loosen rear shock absorber upper cap nuts, and remove rear shipping bracket by sliding it forward. Retighten cap nuts to specified torque.

Torque specification: 200-300 kg-m



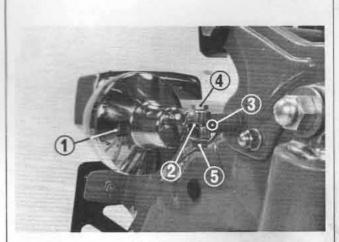
1. Tape

STEP 64 — Remove protective tapes from both turn signal mounts.



- 1. Turn signal wire
- 2. Turn signal mount

**STEP 65** — Route turn signal wires through turn signal mounts (orange band on left side and light blue band on right side).

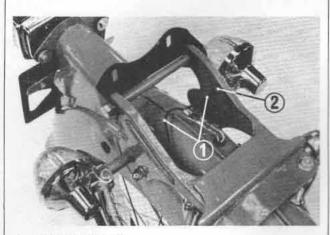


- 1. Turn signal
- 3. Punch mark
- 5. Flanged nut

- 2. Split
- 4. 6 x 28 mm bolt

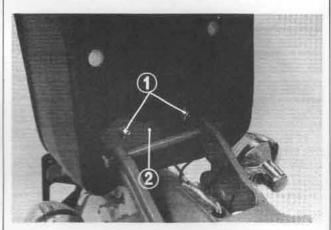
STEP 66 — Install each turn signal, aligning slit in signal with punch mark on mount. Install 6 × 28 mm bolt and flanged nut for each signal and tighten bolt to specified torque.

Torque specification:



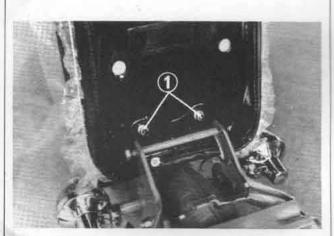
- 1. Turn signal wires
- 2. Clips

STEP 67 — Connect each turn signal wire to wire harness color-to-color. Insert turn signal wires through wire clips, and squeeze clips to hold wires.



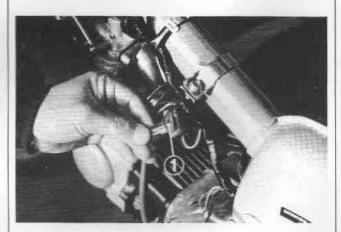
- 1. Studs
- 2. Bracket

STEP 68 — Insert seat mount studs into holes in seat bracket.



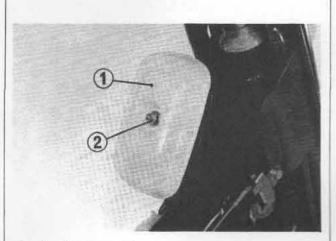
1. 6 mm plain washer spring washer and nut

STEP 69 — Install seat using a 6 mm plain washer, spring washer and nut on each stud. Tighten securely.



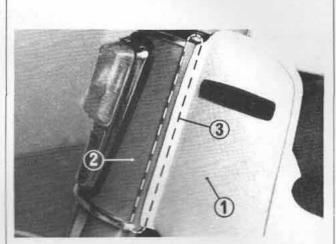
1. Keys

STEP 70 - Remove keys from horn bracket.



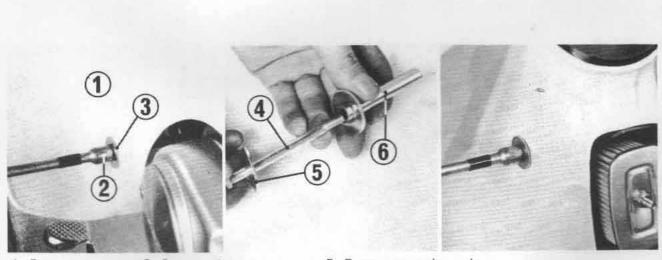
- 1. Air cleaner cover
- 2. Cap nut

STEP 71 — Remove air cleaner cover by removing cap nut.



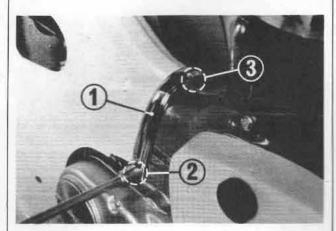
- 1. Front cover
- 2. Top cover
- 3. Groove

STEP 72 — Position front cover so that its grooves with top cover.



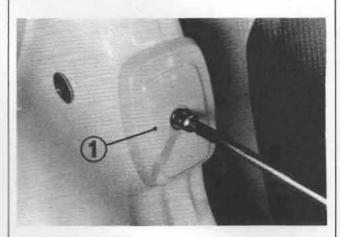
- 1. Front cover
- 3. 6 mm washer
- 2. 6 x 18 mm bolt
- 4. Front cover under bolt
- 5. Front cover under washers
- 6. Collar

STEP 73 — Install front cover using two 6 x 18 mm bolts, 6 mm washers, front cover under bolts, washers and collars.



- 1. Front cover band
- 3. Cutout
- 2. 8 mm nut and plain washer

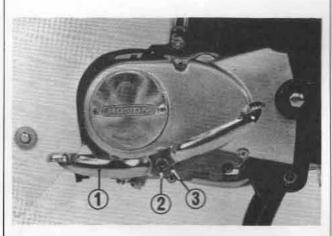
STEP 74 — Install front cover band using an 8 mm nut and an 8 mm plain washer on each stud with cutout facing toward rear.



1. Air cleaner cover

STEP 75 - Install air cleaner cover.

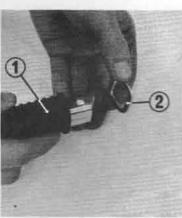
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- 1. Shift pedal
- 3. 6 x 20 mm bolt

2. Split

**STEP 76** — Position shift pedal so that slit in boss is vertical pedal using a  $6 \times 20$  mm bolt. Tighten bolt securely.



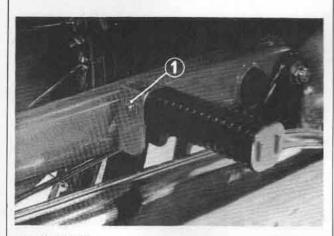


- 1. Pillion step
- 2. Pillion step washer

3. Clevis pin

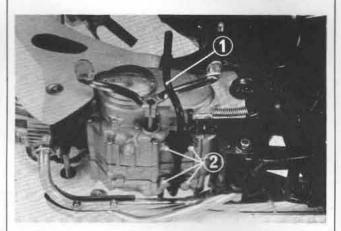
**STEP 77** — Install pillion steps using a pillion step washer and clevis pin for each.

HONDA — MODEL C50/70



1. Cotter pin

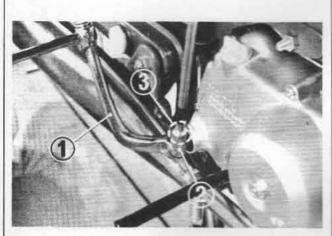
STEP 78 — Install cotter pin and spread ends as shown.



- 1. Side step assembly
- 2. 8 mm bolt, lock washer and plain washer

STEP 79 — Install side step assembly using an 8 mm bolt, lock washer and plain washer for each hole. Tighten bolts to specified torque.

Torque specification:

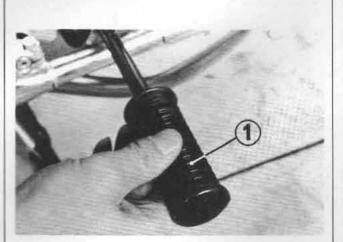


1. Kick pedal

2. Slit

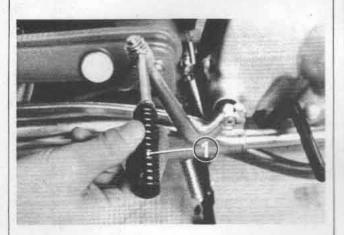
3. 6 x 20 mm bolt

**STEP 80** — Install kick pedal so that slit in boss is horizontal. Install  $6 \times 20$  mm bolt and tighten securely.



1. Step rubber

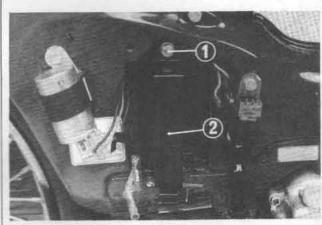
STEP 81 - Install right and left step rubbers.



1. Kick pedal rubber

STEP 82 - Install kick pedal rubber.

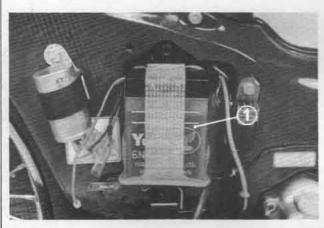
(c) 4-St



1. 6 x 12 mm bolt

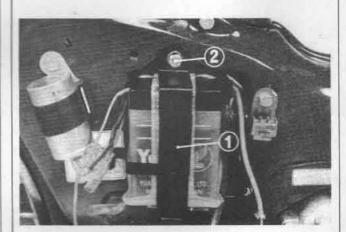
2. Battery band

STEP 83 — Remove right side cover. Remove 6 x 12 mm bolt securing battery band and retain for reinstallation.



1. Breather

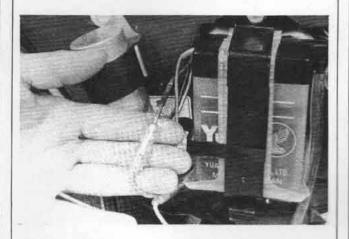
**STEP 84** — Install battery with battery breather tube facing forward. Service battery as described in shop manual or battery preparation booklet packed with battery.



1. Battery band

2. 6 x 12 mm bolt

STEP 85 — Reinstall battery band using 6 x 12 mm bolt previously removed.



STEP 86 — Connect battery wires to wire harness color-to-color.



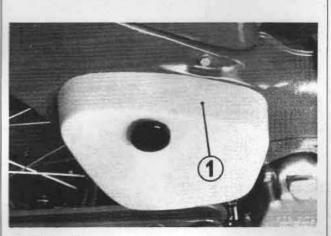
- 1. Wire clip
- 2. Fuse holder

STEP 87 — Insert battery wires in wire clip. Snap fuse holder into clip at lower end of battery band.



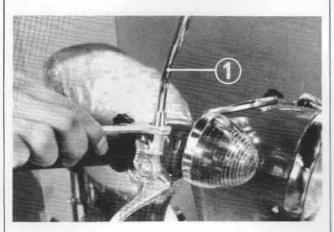
1. Breather tube

STEP 88 — Route battery breather tube as described in caution label attached to frame.



1. Right side cover

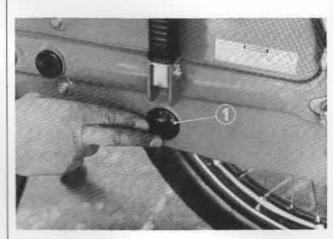
STEP 89 - Install right side cover.



1. Mirror stay

STEP 90 - Install rear view mirrors.

[C] 4-St



1. Chain case cap

STEP 91 - Install chain case cap.

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NOTE: Check all items listed on the following Pre-delivery Service Check List. Always test ride the unit to make sure that it is functioning properly.

PRE-DELIVERY SERVICE CHECK LIST	Stop light switches: Adjust and check operation of	
Drain remaining oil from crankcase (if necessary). Fill with the recommend oil by the specified amount of	rear brake control.	
oil.	☐ Tailight.	
Adjust front and rear brakes and check operation.	Headlight.	
☐ Inspect fuel tank, drain and flush if necessary.	Check security of all fasteners, especially:	
☐ Clean fuel filter.	Mounting and adjustment of front and rear suspension.	
Clean and check contact point and ignitiontiming: adjust if necessary.	☐ Wheels, axles, and drive chain.	
Clean ignition points and adjust gap. Point gap: 0.3-0.4 mm (0.012-0.016 in.)	☐ Engine mounts.	
Fill fuel tank, turn fuel valve and check for leaks.	Steering head.	
LUJ T UL	TEST RIDE	
Check valve clearance; adjust if necessary.  Intake: 0.05 mm (0.002 in.)  Exhaust: 0.05 mm (0.002 in.)	☐ Brakes: Smoothness and stopping power.	
Adjust carburetor.	Transmission and clutch: Ease of shifting, clutch operation, etc.	
Adjust and lubricate drive chain.  Slack: 20 mm (3/4 in)	Acceleration: Smoothness, etc.	
	Cruising: Smoothness, etc.	
Check tire pressure:		
<ul> <li>Driver only Front 1.8 (26 psi), Rear 2.0 (28 psi)</li> <li>Driver and passenger Front 1.8 (26 psi), Rear 2.4</li> </ul>	Handling: Stability and cornering.	
(34 psi)	☐ Idling: Smoothness, throttle response, return to idle.	
☐ Inspect all controls and installed parts for proper installation, adjustment and operation.		
Check that all cables have been routed properly. Turn handlebars to extreme right and left to check that there is no binding in the cables.		
☐ Inspect electrical components for proper operation and adjustment:		

# PARTS PACKAGE CONTENTS

The following is a list of items contained in the parts package carton located behind the front forks, and is shown for one motorcycle.

DESCRIPTION	QTY	PART NUMBER	AREA CODE
Front cover	1	64301-087-710ZA	
Front cover setting collar A	2	64345-001-010	
Front cover setting washer	4	64347-001-000	
Front cover under bolt	2	90141-041-000	
6 x 18 mm bolt	2	92000-06018	
Front cover setting band	1	64370-041-000	
8 mm nut	2	94001-08000-0S	
8 mm plain washer	2	94101-08000	
Front cover cap	1	64365-040-000WF	
Front fender	1	61100-041-020	
Front fender upper fixing metal	2	61117-041-010	
Front fender under fixing metal	2	61142-001-000	
8 mm self lock nut	2	90349-001-000	
6 x 20 mm bolt	2	92000-06020	
Seat comp		77200-087-720	
6 mm nut	2	94000-06000	
6 mm plain washer	2	94101-06000	
6 mm spring washer	2	94111-06000	
Steering handle assy			
Steering handle washer	2	90518-041-010	
8 mm nut	2	94001-08000-0S	
8 mm spring washer	2	94111-08000	
Battery	1	98202-62113	E
	1	98202-62111	D
Fuse connector A	1	32106-041-008	
Fuse connector B	1	32112-041-008	
Fuse	1	98200-10700	D
	1	98200-11500	E
Headlight assy	1	33100-087-741	E
	1	33100-090-701	
Headlight setting screw	2	90101-087-720	
Position lamp assy	1	33140-090-730	
6 x 12 mm bolt/washer	2	93481-06012-00	
Step bar comp			
8 x 12 mm bolt/washer	4	93483-08020-00	
Step rubber	2	95011-21000	
Gear change pedal	1	24701-086-720	
6 x 20 mm bolt	1	92000-06020	
Kick starter assy	1	28300-086-000	
Kick starter rubber	1	95011-5100	
6 x 20 mm bolt	1	92000-06020	

DESCRIPTION	Q'TY	PART NUMBER	AREA CODE
Right rear winker assy	1	33600-087-741	E
Left rear winker assy	1	33600-087-741	E
Right rear winker assy	1	33600-046-761	D
Left rear winker assy	1	33650-046-761	D
6 x 28 mm bolt	2	93500-03005-0A	E
5 x 18 mm oval screw	2	93700-05018-1A	D
Owner's manual	1	3608700	
Resistor assy	1	35400-087-000	D
	1	35402-087-601	E
Resistor protector	1	35401-087-000	D
	1	35401-087-600	E
6 x 60 mm pan screw	1	93500-06060-08	E
5 x 56 mm pan screw	1	93500-05056-0A	D
5 mm nut	1	94001-05000-0S	D
6 mm nut	1	94001-06000	E
5 mm spring washer	1	94111-05000	D
6 mm spring washer	1	94111-06000	E
Choke cable comp	1	17950-086-721	
Choke cable holder comp	1	17965-087-710	
Choke holder setting plate	1	17966-086-720	
6 x 12 mm pan screw	1 (2)	93500-06012	
Speedometer cable assy	1	44830-090-600	D
Front brake cable comp		45450-096-700	
Front brake arm spring	1	45437-001-000	
Brake arm joint B	1	95015-32001	
Brake rod adjust nut	1	95015-42000	
Right rear view mirror	1	88110-126-751	
Left rear view mirror	1	88120-126-751	
Tool set	1	89010-087-720	
Pillion step bar	2	95015-61000	
Pillion step rubber	2	95011-31000	
6 mm plain washer	2	94101-06000	
1.6 x 15 mm split pin	2	94201-16150	
Pillion step pin	2	95015-81000	
Pillion step washe	2	95015-91000	
Front wheel assy			
2.5 x 20 mm split pin	1	94201-25200	
Chain case cap	1	40545-001-000B	
CONTRACTOR			

### AREA CODE

- E: England model
- D: General exported model

#### NOTES:

- No marked parts on "AREA CODE" are used for all models.
- For further details, refer to "parts list" and "part news".